



I.L. MOTORSPORT

# Installation Instruction

I.L. Motorsport Instrument Panel (pre-assembled)  
NA0-301330; NA0-301331

10.2020

To install a I.L. Motorsport instrument panel, do the following.

Remove the half shells from the steering column cover.

To do this, loosen the screws in the lower shell. After loosening, the upper and lower shell can be removed.

(Pic. 1/2)



Bild 1



Bild 2

Now loosen the screws on the instrument cover.

The instrument cover is released with a strong jerk towards the steering wheel and then removed.

(Pic 3/4)



Pic 3



Pic 4

The four free fastening screws of the instrument unit are removed and the plugs and speedometer cable on the back are detached from their connections. (Pic 5/6)



Pic 5



Pic 6



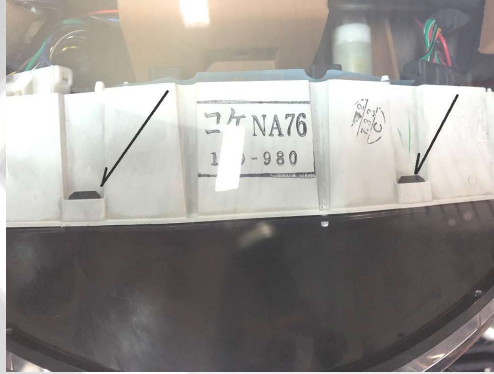
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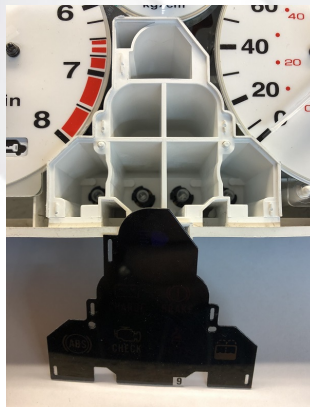
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Remove the original instrument panel by loosening the clips. (Pic 7)



Pic 7

In the next step, remove the colored symbol disc that is attached to the instrument unit. (Pic 8)



Pic 8

In order to achieve the appropriate color of the symbols, the bulbs are equipped with colored caps.

The following color caps are attached:

- Green = turn signal (2 pieces)
- Blue = high beam (1 piece)
- Red = battery, brake, hazard warning lights (3 pieces)
- Yellow = rear fog light,  
as well as ABS and washer fluid level if available. (3 pieces)



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Remove the corresponding bulbs from the back of the instrument unit and attach the corresponding colored caps to them. (Pic 9)

You can recognize the position and color on the removed symbol disc.



Pic 9

Attach the cover to the instrument cluster and reposition it in the dashboard.  
Reconnect the speedometer cable and the connector to the instrument unit.

Check the symbol colors by switching on the individual functions.

Secure the instrument cluster to the dashboard with the four screws.

Put the instrument cover and steering column cover back on and fasten them again with the screws.

### **Note on the glasses**

Each of the 5 round instruments is individually backed with specially manufactured glass panes, the coated glasses must be cleaned without aggressive cleaning agents. We source these high-quality glasses directly from Japan. Each glass is slightly tinted, anti-reflective and reduces reflections to a minimum.